



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2618
Job Sheet 167486



Part No: D2618

Job Qty: 100 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/13/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Airbus Helicopters - Marignane (CEURO24)

Aeroport International De Marseille Cedex Marignane Marseille, 13725 France ph:+33 4 42 85 85 85 fx:+33 4 42 85 83 00.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	11/10/17	11/10/17	0.00	0.00	Start Up Machining		 PK 17-11-7
100	Hardinge	100 pcs	11/13/17	11/13/17	0.13	9.31	Hardinge		
120	QC	100 pcs	11/13/17	11/13/17	0.00	0.00	QC8		
130	Packaging	100 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3	Stooba	
140	QC21-SA	100 Ea	11/13/17	11/13/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FA195 & Dwg D2618.

DAS
21
8-89

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELINR0.750	26	40	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	3.100inches ± 0.010	3.110 3.090		
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490		
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313		

Plex 11/1/17 11:23 AM dart.Michaud-Febrille.Victoria



S006125



Bushing

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D2618

Revision:

Operation: Start up Operation

Quantity: 102

Change No:

Mfg Date: 11/06/17

Job No: 167486